

FIGURE 2

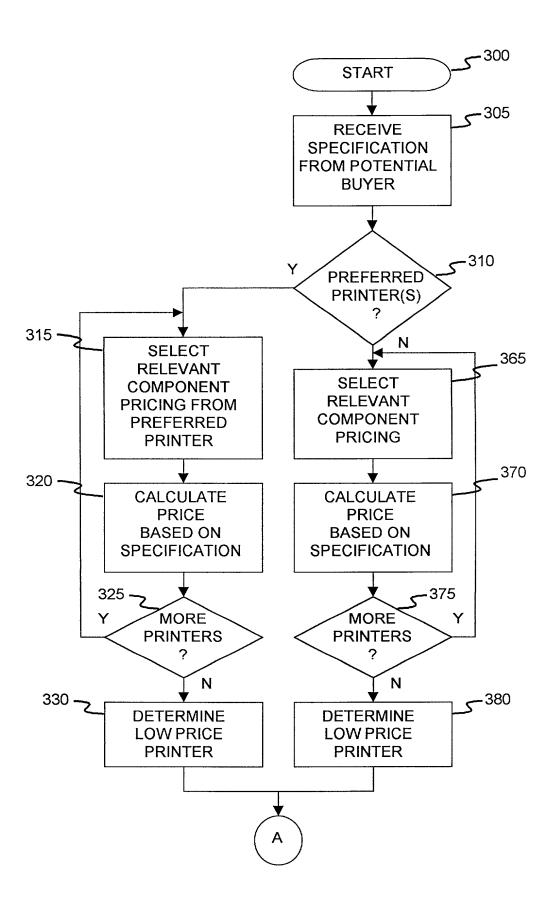
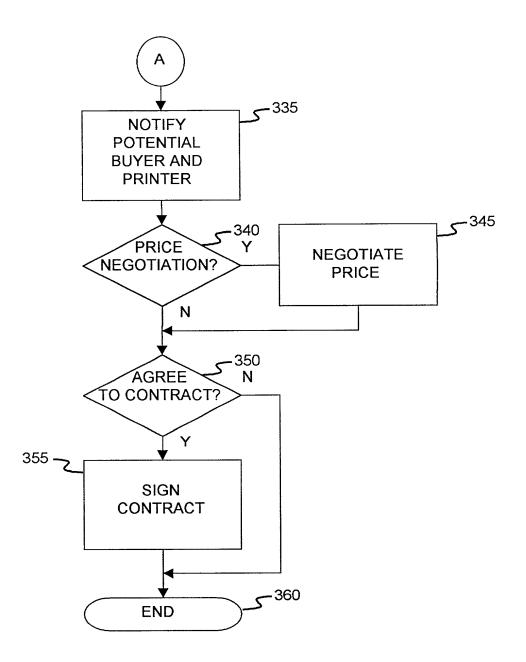
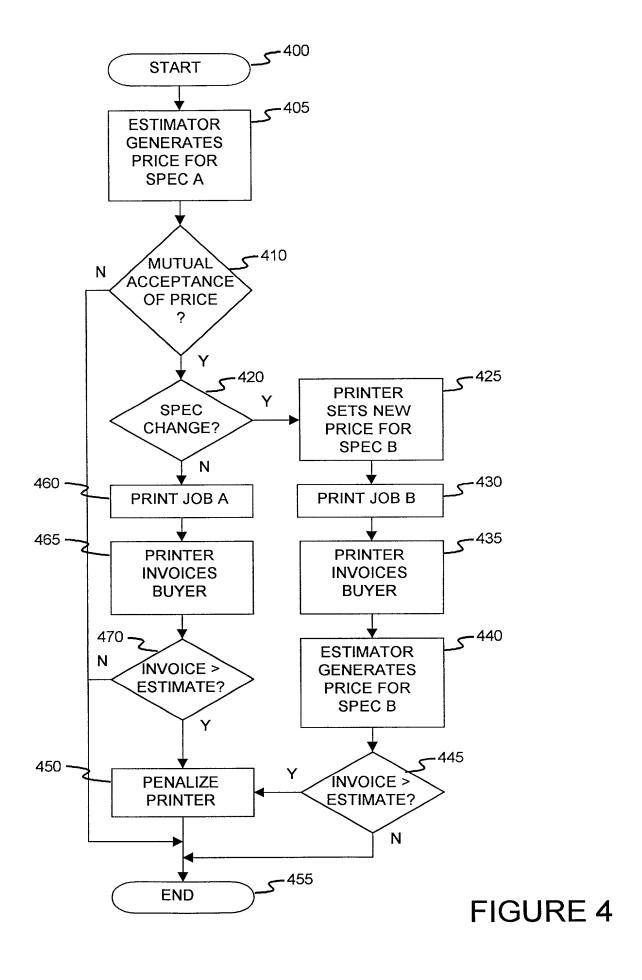
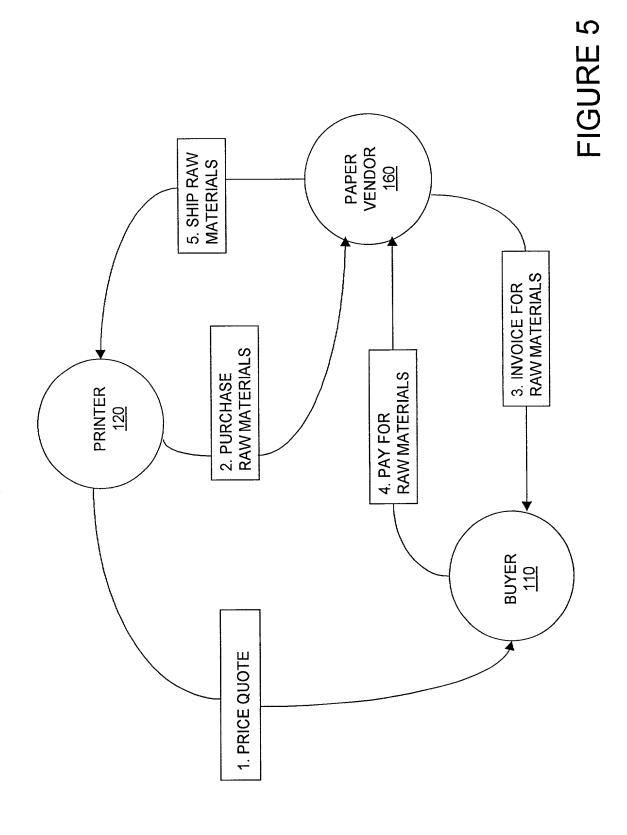


FIGURE 3A







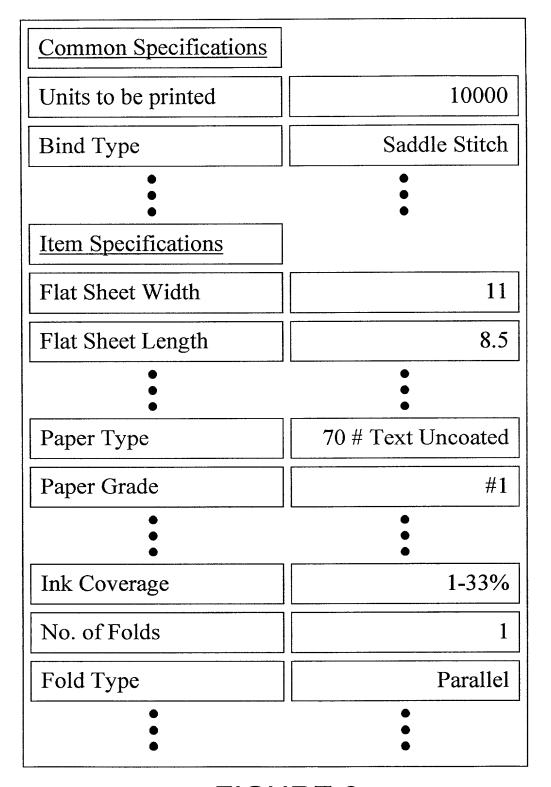


FIGURE 6

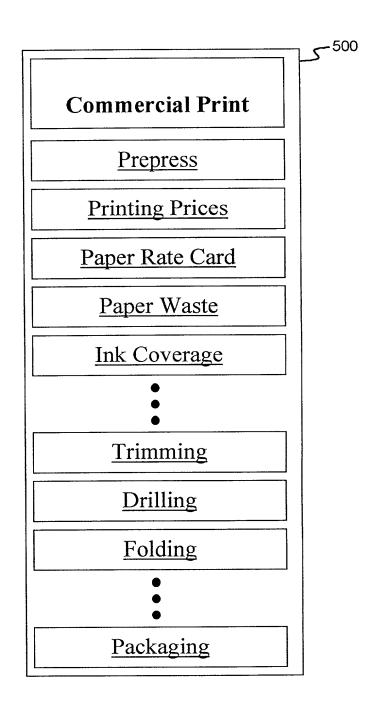


FIGURE 7

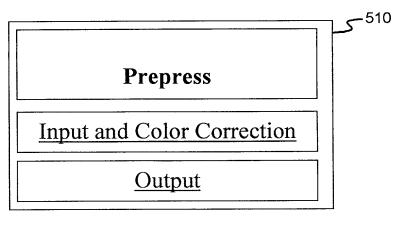


FIGURE 8

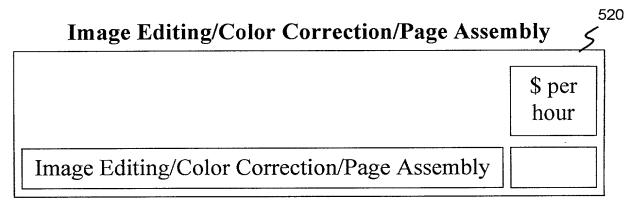


FIGURE 9A

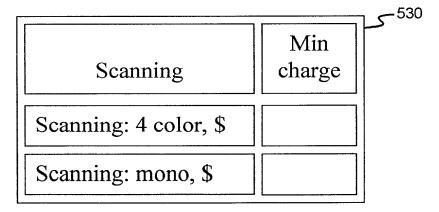


FIGURE 9B

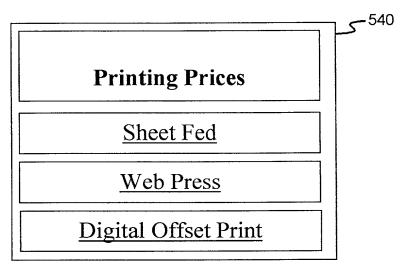


FIGURE 10

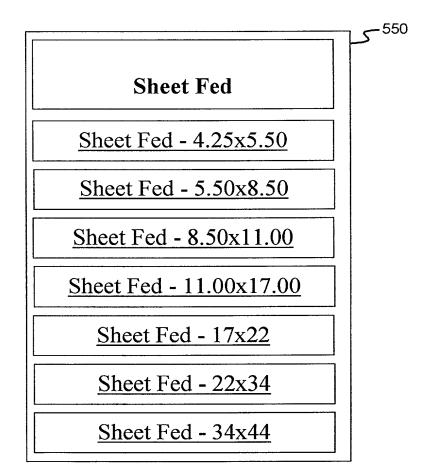


FIGURE 11

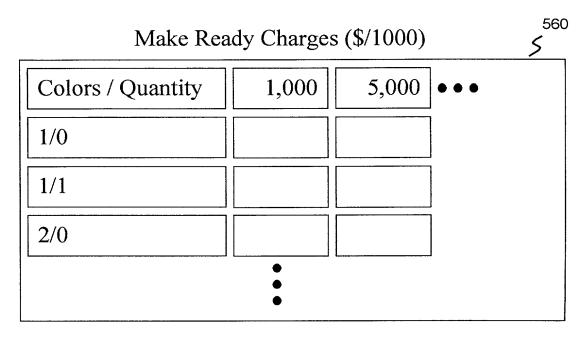


FIGURE 12A

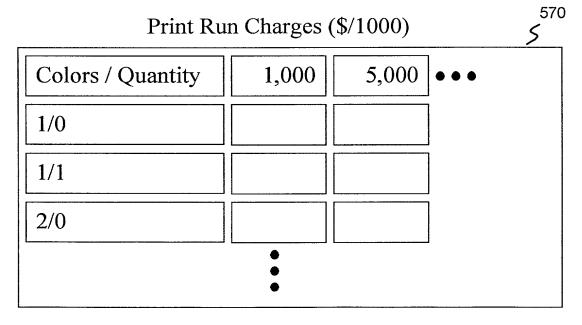


FIGURE 12B

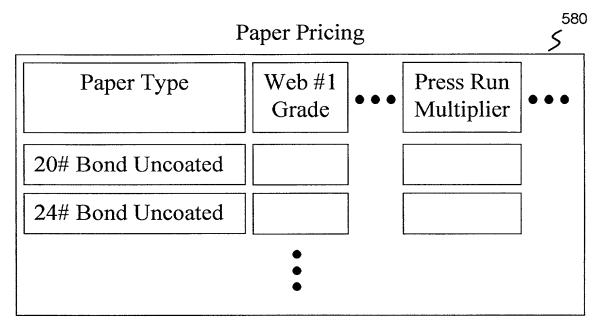


FIGURE 13A

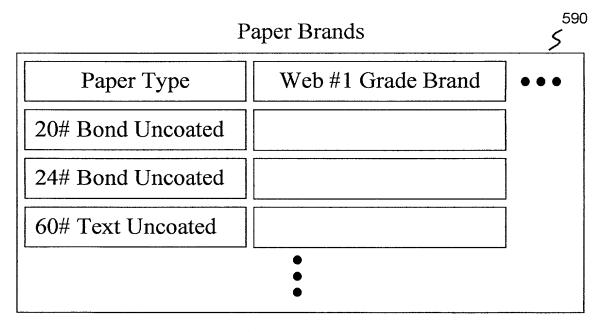


FIGURE 13B

Ink Coverage		600 5
Coverage	Make Ready Multiplier	Press Charge Multiplier
1-33%	1	1
34-67%		
68-100%		
Metallic Ink Multiplier		
FDA Inks or Coatings		

FIGURE 14